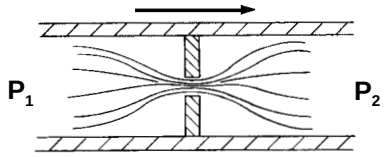
Choked Flow of Gases

TUTORIAL

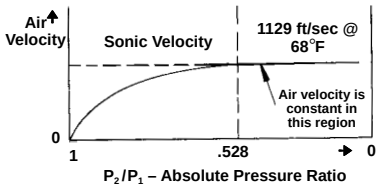
The Basic Concept

A greatly misunderstood and misapplied notion is that of "choked flow", also referred to as "critical flow".

In gas flow through an orifice there is an occasion where the gas velocity reaches sonic conditions. This occurs for air flow when the absolute pressure ratio is .528, i.e. when the downstream absolute pressure (P_2) is 52.8% of the upstream absolute pressure (P_1).



Sonic velocity occurs for air flow when $P_2/P_1 \leq .528$.

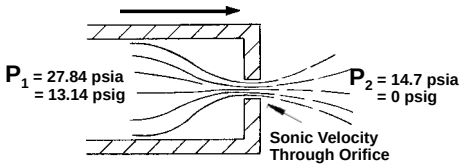


The air flow velocity is limited once the absolute pressure ratio is ≤ .528.

For air flow through an orifice with an inlet air temperature of 68°F the choked (sonic) velocity is 1129 ft/sec.

The Misconception!

Once sonic velocity is achieved in orifice air flow (P_2/P_1 = .528), it is easy to "assume" that the mass flow rate is constant for all pressure ratios less than .528; i.e. $P_2/P_1 \leq .528$. For example, when P_2 is 14.7 psia and P_1 is 27.84 psia, sonic velocity occurs through the orifice. As P_1 further increases there is no further increase in the velocity of the air flowing through the orifice.



Conditions for the onset of sonic velocity in orifice air flow.

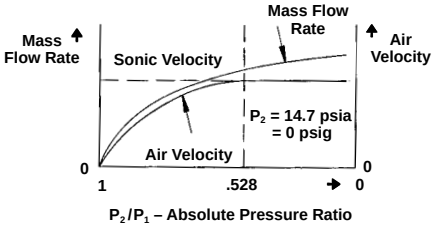
Consider all the Factors!

The mass flow rate through an orifice is a function of three basic parameters.

Q (flow) is a function of
- Velocity
- Density
- Orifice Area

When the air velocity reaches sonic velocity ($P_2/P_1 \leq .528$) further increases in P_1 (upstream pressure) do not cause any further increase in the air velocity through the orifice. Consequently it is wrongly concluded that the mass flow rate also does not increase.

As the air pressure (P_1) increases, the density of the air also increases; and since the mass flow rate is also a function of density, the mass flow rate increases linearly with pressure (P_1).

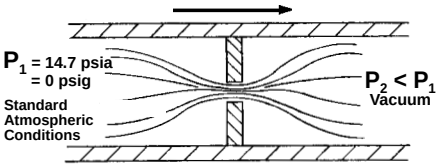


Even though the air velocity through the orifice is limited to the speed of sound, the mass flow rate continues to increase as the absolute pressure (P_1) increases.

What is Choked?

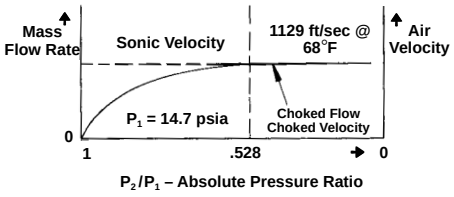
The parameter that becomes "choked" or "limited" is the velocity of the air. It is more accurate to use the term "choked velocity" rather than "choked flow" when the absolute pressure ratio of air through an orifice is ≤ .528.

Vacuum Conditions



Air at atmospheric pressure enters the orifice and flows to a downstream vacuum pump.

In the case of vacuum conditions on the outlet of an orifice and where the inlet is at ambient atmospheric pressure, both the air velocity and the mass flow rate become choked (limited) when sonic velocity is achieved through the orifice.



For atmospheric inlet pressure and downstream vacuum, both the air velocity and mass flow rate are limited.

The reason for the mass flow rate limitation is the fixed inlet density combined with the fixed velocity. The flow charts on pages 20-22 show the choked mass flow effect for vacuum conditions. At vacuum levels between 15-30" Hg the mass flow rate is fixed.

Choked Flow for Positive Pressure Conditions

As in the case of the above vacuum conditions there are certain situations in which choked flow does occur for positive (above atmospheric) pressure. By maintaining a fixed inlet pressure to the orifice and allowing the outlet pressure (back pressure) to vary, there is a range of outlet pressures over which the mass flow rate is fixed.

For example (see chart below).

- With an inlet pressure of 80 psig, the mass flow rate is choked (limited) for all outlet pressures less than 35.30 psig (including vacuum conditions).
- The actual flow rate is constant for the outlet pressure range of 35.30 psig to as low as a complete vacuum. The flow rate can be obtained from the charts on pages 20-22; e.g. for an orifice of .010" diameter and with 80 psig inlet pressure, the choked flow rate is 8.12 scfh (page 20). This flow rate will be constant for all outlet pressure conditions between 35.30 psig and full vacuum.

Sonic Velocity Conditions – Air Flow

Inlet Pressure		Outlet Pressure For Sonic Velocity	
Gage Pressure psig	Absolute Pressure psia	Absolute Pressure psia	Gage Pressure psig
100	114.7	≤ 60.56	≤ 45.86
90	104.7	≤ 55.28	≤ 40.58
80	94.7	≤ 50.00	≤ 35.30
70	84.7	≤ 44.72	≤ 30.02
60	74.7	≤ 39.44	≤ 24.74
50	64.7	≤ 34.16	≤ 19.46
40	54.7	≤ 28.88	≤ 14.18
30	44.7	≤ 23.60	≤ 8.90
20	34.7	≤ 18.32	≤ 3.62
15	29.7	≤ 15.68	≤ .98
14.7	29.4	≤ 15.52	≤ .82
10	24.7	≤ 13.08	≤ -1.62
5	19.7	≤ 10.40	≤ -4.30
1	15.7	≤ 8.29	≤ -6.47
0	14.7	≤ 7.76	≤ -6.94

Temperature 68°F

O'Keefe Controls Co.
P.O. BOX Q • TRUMBULL, CT 06611 • CT PHONE (203) 261-6711 • TOLL FREE PHONE (800) 533-3285 • FAX (203) 261-8331
e-mail ca@okcc.com • website www.okcc.com

Metal Orifice Air Flow – SCFH

Orifice Diameter Inches		0.004	0.005	0.006	0.007	0.008	0.009	0.010	0.011	0.012	0.013	0.014	0.015	0.016	0.017	0.018	0.019	0.020	0.021	0.022	0.023	0.024	0.025	0.026	0.027	0.028	0.029	0.031	0.032	0.033
Size Number		**4**	**5**	**6**	**7**	**8**	**9**	**10**	**11**	**12**	**13**	**14**	**15**	**16**	**17**	**18**	**19**	**20**	**21**	**22**	**23**	**24**	**25**	**26**	**27**	**28**	**29**	**31**	**32**	**33**
C_v		0.00035	0.00061	0.00086	0.0012	0.0015	0.0019	0.0025	0.0028	0.0034	0.0038	0.0043	0.0050	0.0055	0.0067	0.0073	0.0080	0.0088	0.0096	0.011	0.012	0.013	0.014	0.016	0.017	0.018	0.019	0.022	0.024	0.025
Supply Pressure – psig	1	0.075	0.136	0.182	0.269	0.360	0.479	0.593	0.653	0.843	0.962	1.11	1.30	1.40	1.64	1.82	2.03	2.22	2.39	2.73	2.99	3.26	3.54	4.05	4.13	4.68	5.06	5.62	6.10	6.42
	5	0.18	0.33	0.45	0.64	0.85	1.10	1.37	1.51	1.94	2.25	2.56	2.99	3.26	3.73	4.20	4.70	5.23	5.62	6.29	6.87	7.48	8.12	9.20	9.41	10.5	11.3	12.4	13.6	14.4
	10	0.25	0.47	0.65	0.91	1.21	1.57	1.97	2.14	2.73	3.14	3.56	4.13	4.26	4.79	5.38	6.00	6.70	7.48	9.17	10.1	11.0	11.8	13.0	13.6	15.2	16.6	18.3	19.9	21.1
	15	0.34	0.59	0.82	1.14	1.53	1.97	2.48	2.67	3.43	3.92	4.45	5.17	5.30	6.04	6.84	7.56	8.50	9.34	11.3	12.6	13.6	14.7	16.1	16.8	18.6	20.3	22.5	24.6	26.1
	20	0.40	0.70	0.97	1.38	1.80	2.33	2.92	3.16	4.07	4.64	5.28	6.08	6.29	7.20	8.18	9.03	10.3	11.1	13.5	14.7	16.1	17.3	18.9	19.7	21.8	23.7	26.3	28.6	30.3
	25	0.47	0.82	1.12	1.59	2.08	2.69	3.37	3.62	4.66	5.30	6.06	6.95	7.25	8.31	9.43	10.4	11.8	12.7	15.5	16.8	18.3	19.9	21.6	22.7	24.8	27.1	30.1	32.6	34.5
	30	0.53	0.92	1.26	1.80	2.37	3.03	3.81	4.09	5.23	5.98	6.80	7.82	8.20	9.39	10.7	11.8	13.4	14.4	17.4	19.0	20.7	22.5	24.4	25.4	28.0	30.5	33.7	36.7	39.0
	40	0.64	1.15	1.56	2.22	2.92	3.75	4.68	5.02	6.44	7.31	8.33	9.56	10.1	11.6	13.2	14.5	16.5	17.8	21.4	23.3	25.4	27.5	29.9	31.1	34.1	37.1	41.1	44.7	47.7
	50	0.76	1.37	1.86	2.67	3.50	4.45	5.55	5.93	7.59	8.62	9.83	11.3	12.1	13.8	15.7	17.3	19.6	21.2	25.2	27.5	30.1	32.6	35.2	36.7	40.3	43.9	48.5	53.0	56.4
	60	0.89	1.59	2.16	3.09	4.05	5.13	6.40	6.84	8.75	10.0	11.3	13.0	14.0	16.0	18.2	20.0	22.7	24.6	29.2	31.8	34.7	37.5	40.7	42.4	46.4	50.4	55.9	61.0	65.0
	70	1.02	1.82	2.46	3.54	4.60	5.83	7.27	7.76	9.92	11.3	12.8	14.7	16.0	18.2	20.7	22.9	25.9	28.0	33.1	36.0	39.2	42.6	46.0	48.1	52.5	57.2	63.6	69.3	73.9
	80	1.14	2.04	2.75	3.96	5.15	6.53	8.12	8.67	11.1	12.6	14.3	16.5	17.9	20.5	23.3	25.6	29.0	31.6	37.1	40.3	43.9	47.7	51.3	53.6	58.7	64.0	71.2	77.8	82.6
	90	1.27	2.27	3.05	4.41	5.70	7.20	8.96	9.56	12.2	13.9	15.9	18.3	19.9	22.7	25.9	28.4	32.2	35.0	40.9	44.5	48.5	52.8	56.8	59.3	65.0	71.0	78.8	86.0	91.5
	100	1.40	2.48	3.35	4.83	6.25	7.88	9.81	10.5	13.4	15.3	17.4	20.0	21.8	25.0	28.4	31.1	35.2	38.1	44.7	48.7	53.2	58.1	62.3	65.3	71.4	78.0	86.7	94.5	101
Vacuum Level In. Hg.	5	0.113	0.203	0.273	0.405	0.536	0.703	0.860	0.953	1.23	1.40	1.64	1.90	2.07	2.41	2.70	2.99	3.28	3.60	4.03	4.45	4.87	5.25	5.81	6.00	6.70	7.23	8.01	8.73	9.15
	10	0.145	0.263	0.356	0.521	0.687	0.892	1.10	1.20	1.55	1.77	2.06	2.37	2.62	2.99	3.35	3.79	4.15	4.62	5.17	5.68	6.12	6.63	7.29	7.59	8.48	9.11	10.1	10.9	11.5
Choked Flow	15	0.158	0.284	0.392	0.568	0.744	0.964	1.20	1.30	1.68	1.91	2.26	2.59	2.86	3.28	3.71	4.11	4.64	4.92	5.53	6.04	6.61	7.08	7.73	8.01	8.90	9.56	10.7	11.5	12.1
	20	0.158	0.284	0.392	0.568	0.744	0.964	1.20	1.30	1.68	1.91	2.26	2.59	2.86	3.28	3.71	4.11	4.64	4.92	5.53	6.04	6.61	7.08	7.73	8.01	8.90	9.56	10.7	11.5	12.1
	30	0.158	0.284	0.392	0.568	0.744	0.964	1.20	1.30	1.68	1.91	2.26	2.59	2.86	3.28	3.71	4.11	4.64	4.92	5.53	6.04	6.61	7.08	7.73	8.01	8.90	9.56	10.7	11.5	12.1

Orifice Diameter Inches		0.035	0.037	0.038	0.039	0.040	0.041	0.042	0.043	0.047	0.052	0.055	0.060	0.063	0.067	0.070	0.073	0.076	0.079	0.081	0.086	0.089	0.094	0.096	0.100	0.104	0.109	0.113	0.120	0.125
Size Number		**35**	**37**	**38**	**39**	**40**	**41**	**42**	**43**	**47**	**52**	**55**	**60**	**63**	**67**	**70**	**73**	**76**	**79**	**81**	**86**	**89**	**94**	**96**	**100**	**104**	**109**	**113**	**120**	**125**
Cv		0.028	0.031	0.032	0.033	0.036	0.038	0.039	0.041	0.048	0.059	0.068	0.081	0.088	0.10	0.11	0.12	0.13	0.14	0.15	0.17	0.18	0.20	0.21	0.23	0.25	0.27	0.31	0.34	0.37
Supply Pressure – psig	1	7.37	8.12	8.75	9.45	9.75	9.90	10.6	11.4	13.6	17.0	19.9	23.7	25.9	30.1	33.6	35.9	39.3	43.0	46.0	49.7	53.7	60.2	63.7	69.8	75.2	83.9	91.4	101	106
	5	16.3	18.0	19.3	20.6	21.6	22.5	23.9	25.6	30.1	37.3	43.0	50.6	55.3	64.2	71.6	76.5	83.5	91.3	97.5	108	116	131	138	150	162	180	195	216	229
	10	22.5	25.0	26.5	28.8	30.5	31.4	33.1	35.6	41.0	51.9	57.4	68.2	74.6	86.2	96.6	103	112	121	131	144	153	172	181	196	216	237	250	286	314
	15	27.8	30.7	32.6	35.4	37.5	38.6	40.5	43.2	50.0	62.9	69.7	82.6	90.3	104	117	125	136	147	158	174	185	207	218	235	261	286	303	345	377
	20	32.4	36.0	38.4	41.5	44.3	45.3	47.7	50.9	58.7	74.2	82.0	97.3	106	123	138	146	160	172	185	203	216	242	256	275	305	335	354	403	445
	25	37.5	41.5	44.1	47.9	50.9	52.3	54.9	58.5	67.6	85.4	94.5	112	122	141	158	168	183	198	212	233	248	278	292	316	347	381	405	464	511
	30	42.4	47.0	50.0	54.2	57.6	59.3	62.3	66.3	76.3	96.6	107	126	138	160	179	190	206	222	239	265	280	314	331	356	392	432	458	525	578
	40	52.5	58.1	67.2	67.0	71.2	73.3	76.9	82.0	94.3	119	132	156	170	196	220	233	254	273	295	324	343	384	405	439	483	532	566	648	714
	50	62.5	69.1	73.7	79.7	85.0	87.5	91.7	97.5	112	142	157	185	202	233	261	278	301	324	347	384	407	456	481	523	576	634	672	771	850
	60	72.7	80.5	86.0	92.8	99	102	107	113	130	165	182	214	233	269	301	320	347	375	400	445	473	530	559	606	667	735	780	894	985
	70	83.1	91.7	98.1	106	113	117	122	129	148	187	207	244	267	307	343	362	394	428	458	509	538	604	638	693	763	839	892	1021	1125
	80	93	103	110	119	127	131	137	145	167	210	231	273	298	343	384	405	443	481	513	570	604	678	716	778	856	943	1000	1146	1263
	90	106	115	122	132	141	146	151	161	185	231	256	303	331	379	424	447	489	532	568	631	670	750	792	860	947	1042	1106	1267	1398
	100	114	126	135	146	156	164	167	177	203	254	282	331	362	415	468	496	540	587	627	697	739	831	875	951	1047	1153	1225	1403	1545
Vacuum Level In. Hg.	5	10.4	11.4	12.3	13.3	14.3	14.5	15.4	16.3	19.2	23.9	26.4	31.4	36.2	42.4	47.7	50.6	55.1	60.0	64.0	70.3	76.1	84.9	88.6	96.1	104	114	123	138	150
	10	13.1	14.4	15.4	16.6	17.6	18.0	19.2	20.3	23.6	29.4	32.7	38.6	44.9	51.7	57.6	63.4	68.9	74.8	79.9	87.9	94.9	106	110	120	130	142	153	173	187
Choked Flow	15	13.8	15.2	16.2	17.4	18.3	18.8	20.0	21.1	24.5	30.5	33.7	39.4	46.8	54.0	60.2	66.1	71.8	78.0	83.5	91.7	99.0	110	115	125	135	148	160	180	195
	20	13.8	15.2	16.2	17.4	18.3	18.8	20.0	21.1	24.5	30.5	33.7	39.4	46.8	54.0	60.2	66.1	71.8	78.0	83.5	91.7	99.0	110	115	125	135	148	160	180	195
	30	13.8	15.2	16.2	17.4	18.3	18.8	20.0	21.1	24.5	30.5	33.7	39.4	46.8	54.0	60.2	66.1	71.8	78.0	83.5	91.7	99.0	110	115	125	135	148	160	180	195

Standard Conditions 70°F, 14.7 psia

SCFH – Standard Cu. Ft. Per Hour
SLPM – Standard Liters Per Minute

Above data obtained with Type B restrictor. Flow rates for other metal restrictors are essentially the same as for Type B. Above data supercedes previous publications.

O'Keefe Controls Co.
P.O. BOX Q • TRUMBULL, CONNECTICUT 06611 • CT PHONE (203) 261-6711 • TOLL FREE PHONE (800) 533-3285 • FAX (203) 261-8331

Metal Orifice Air Flow – SLPM

	Orifice Diameter Inches	0.004	0.005	0.006	0.007	0.008	0.009	0.010	0.011	0.012	0.013	0.014	0.015	0.016	0.017	0.018	0.019	0.020	0.021	0.022	0.023	0.024	0.025	0.026	0.027	0.028	0.029	0.031	0.032	0.033
	Size Number	**4**	**5**	**6**	**7**	**8**	**9**	**10**	**11**	**12**	**13**	**14**	**15**	**16**	**17**	**18**	**19**	**20**	**21**	**22**	**23**	**24**	**25**	**26**	**27**	**28**	**29**	**31**	**32**	**33**
	C_v	0.00035	0.00061	0.00086	0.0012	0.0015	0.0019	0.0025	0.0028	0.0034	0.0038	0.0043	0.0050	0.0055	0.0067	0.0073	0.0080	0.0088	0.0096	0.011	0.012	0.013	0.014	0.016	0.017	0.018	0.019	0.022	0.024	0.025
Supply Pressure – psig	1	0.035	0.064	0.086	0.127	0.170	0.226	0.280	0.308	0.398	0.45	0.52	0.61	0.66	0.77	0.86	0.96	1.05	1.13	1.29	1.41	1.54	1.67	1.91	1.95	2.21	2.39	2.65	2.88	3.03
	5	0.09	0.16	0.21	0.30	0.40	0.52	0.65	0.71	0.92	1.06	1.21	1.41	1.54	1.76	1.98	2.22	2.47	2.65	2.97	3.24	3.53	3.83	4.34	4.44	4.94	5.31	5.86	6.42	6.80
	10	0.12	0.22	0.31	0.43	0.57	0.74	0.93	1.01	1.29	1.48	1.68	1.95	2.01	2.26	2.54	2.83	3.16	3.53	4.33	4.75	5.18	5.55	6.15	6.43	7.18	7.83	8.63	9.40	9.98
	15	0.16	0.28	0.39	0.54	0.72	0.93	1.17	1.26	1.62	1.85	2.10	2.44	2.50	2.85	3.23	3.57	4.01	4.41	5.35	5.93	6.43	6.95	7.58	7.95	8.78	9.58	10.6	11.6	12.3
	20	0.19	0.33	0.46	0.65	0.85	1.10	1.38	1.49	1.92	2.19	2.49	2.87	2.97	3.40	3.86	4.26	4.84	5.22	6.35	6.95	7.58	8.15	8.90	9.28	10.3	11.2	12.4	13.5	14.3
	25	0.22	0.39	0.53	0.75	0.98	1.27	1.59	1.71	2.20	2.50	2.86	3.28	3.42	3.92	4.45	4.91	5.59	6.01	7.30	7.95	8.65	9.38	10.2	10.7	11.7	12.8	14.2	15.4	16.3
	30	0.25	0.44	0.60	0.85	1.12	1.43	1.80	1.93	2.47	2.82	3.21	3.69	3.87	4.43	5.03	5.56	6.33	6.81	8.23	8.98	9.75	10.6	11.5	12.0	13.2	14.4	15.9	17.3	18.4
	40	0.30	0.54	0.74	1.05	1.38	1.77	2.21	2.37	3.04	3.45	3.93	4.51	4.78	5.47	6.21	6.85	7.81	8.42	10.1	11.0	12.0	13.0	14.1	14.7	16.1	17.5	19.4	21.1	22.5
	50	0.36	0.65	0.88	1.26	1.65	2.10	2.62	2.80	3.58	4.07	4.64	5.31	5.70	6.51	7.40	8.15	9.26	10.0	11.9	13.0	14.2	15.4	16.6	17.3	19.0	20.7	22.9	25.0	26.6
	60	0.42	0.75	1.02	1.46	1.91	2.42	3.02	3.23	4.13	4.70	5.34	6.13	6.61	7.56	8.58	9.46	10.7	11.6	13.8	15.0	16.4	17.7	19.2	20.0	21.9	23.8	26.4	28.8	30.7
	70	0.48	0.86	1.16	1.67	2.17	2.75	3.43	3.66	4.68	5.32	6.05	6.96	7.53	8.61	9.77	10.8	12.2	13.2	15.6	17.0	18.5	20.1	21.7	22.7	24.8	27.0	30.0	32.7	34.9
	80	0.54	0.96	1.30	1.87	2.43	3.08	3.83	4.09	5.23	5.95	6.77	7.79	8.46	9.67	11.0	12.1	13.7	14.9	17.5	19.0	20.7	22.5	24.2	25.3	27.7	30.2	33.6	36.7	39.0
	90	0.60	1.07	1.44	2.08	2.69	3.40	4.23	4.51	5.78	6.58	7.49	8.62	9.38	10.7	12.2	13.4	15.2	16.5	19.3	21.0	22.9	24.9	26.8	28.0	30.7	33.5	37.2	40.6	43.2
	100	0.66	1.17	1.58	2.28	2.95	3.72	4.63	4.94	6.33	7.22	8.21	9.46	10.3	11.8	13.4	14.7	16.6	18.0	21.1	23.0	25.1	27.4	29.4	30.8	33.7	36.8	40.9	44.6	47.5
Vacuum Level In. Hg.	5	0.053	0.096	0.129	0.191	0.253	0.332	0.406	0.450	0.582	0.661	0.773	0.899	0.977	1.14	1.28	1.41	1.55	1.70	1.90	2.10	2.30	2.48	2.74	2.83	3.16	3.41	3.78	4.12	4.32
	10	0.069	0.124	0.168	0.246	0.324	0.421	0.519	0.564	0.730	0.834	0.972	1.12	1.24	1.41	1.58	1.79	1.96	2.18	2.44	2.68	2.89	3.13	3.44	3.58	4.00	4.30	4.77	5.16	5.43
	15 (Choked Flow)	0.075	0.134	0.185	0.268	0.351	0.455	0.566	0.614	0.792	0.902	1.07	1.22	1.35	1.55	1.75	1.94	2.19	2.32	2.61	2.85	3.12	3.34	3.65	3.78	4.20	4.51	5.05	5.45	5.72
	20 (Choked Flow)	0.075	0.134	0.185	0.268	0.351	0.455	0.566	0.614	0.792	0.902	1.07	1.22	1.35	1.55	1.75	1.94	2.19	2.32	2.61	2.85	3.12	3.34	3.65	3.78	4.20	4.51	5.05	5.45	5.72
	30 (Choked Flow)	0.075	0.134	0.185	0.268	0.351	0.455	0.566	0.614	0.792	0.902	1.07	1.22	1.35	1.55	1.75	1.94	2.19	2.32	2.61	2.85	3.12	3.34	3.65	3.78	4.20	4.51	5.05	5.45	5.72

	Orifice Diameter Inches	0.035	0.037	0.038	0.039	0.040	0.041	0.042	0.043	0.047	0.052	0.055	0.060	0.063	0.067	0.070	0.073	0.076	0.079	0.081	0.086	0.089	0.094	0.096	0.100	0.104	0.109	0.113	0.120	0.125
	Size Number	**35**	**37**	**38**	**39**	**40**	**41**	**42**	**43**	**47**	**52**	**55**	**60**	**63**	**67**	**70**	**73**	**76**	**79**	**81**	**86**	**89**	**94**	**96**	**100**	**104**	**109**	**113**	**120**	**125**
	Cv	0.028	0.031	0.032	0.033	0.036	0.038	0.039	0.041	0.048	0.059	0.068	0.081	0.088	0.10	0.11	0.12	0.13	0.14	0.15	0.17	0.18	0.20	0.21	0.23	0.25	0.27	0.31	0.34	0.37
Supply Pressure – psig	1	3.48	3.83	4.13	4.46	4.60	4.67	4.99	5.36	6.43	8.04	9.40	11.2	12.2	14.2	15.9	16.9	18.5	20.3	21.7	23.5	25.4	28.4	30.1	32.9	35.5	39.6	43.1	47.8	50.1
	5	7.67	8.48	9.09	9.70	10.2	10.6	11.3	12.1	14.2	17.6	20.3	23.9	26.1	30.3	33.8	36.1	39.4	43.1	46.0	51.1	54.9	61.9	65.0	70.8	76.6	84.8	92.1	102	108
	10	10.6	11.8	12.5	13.6	14.4	14.8	15.6	16.8	19.4	24.5	27.1	32.2	35.2	40.7	45.6	48.5	52.9	57.3	61.6	67.9	72.3	81.0	85.5	92.3	102	112	118	135	148
	15	13.1	14.5	15.4	16.7	17.7	18.2	19.1	20.4	23.6	29.7	32.9	39.0	42.6	49.3	55.3	58.8	64.0	69.4	74.5	82.1	87.3	97.8	103	111	123	135	143	163	178
	20	15.3	17.0	18.1	19.6	20.9	21.4	22.5	24.0	27.7	35.0	38.7	45.9	50.1	58.0	65.0	69.0	75.3	81.4	87.3	95.6	102	114	121	130	144	158	167	190	210
	25	17.7	19.6	20.8	22.6	24.0	24.7	25.9	27.6	31.9	40.3	44.6	52.8	57.7	66.7	74.7	79.3	86.4	93.5	100	110	117	131	138	149	164	180	191	219	241
	30	20.0	22.2	23.6	25.6	27.2	28.0	29.4	31.3	36.0	45.6	50.4	59.7	65.2	75.4	84.3	89.5	97.4	105	113	125	132	148	156	168	185	204	216	248	273
	40	24.8	27.4	31.7	31.6	33.6	34.6	36.3	38.7	44.5	56.3	62.2	73.6	80.3	92.7	104	110	120	129	139	153	162	181	191	207	228	251	267	306	337
	50	29.5	32.6	34.8	37.6	40.1	41.3	43.3	46.0	52.9	66.9	74.0	87.4	95.4	110	123	131	142	153	164	181	192	215	227	247	272	299	317	364	401
	60	34.3	38.0	40.6	43.8	46.7	48.1	50.3	53.5	61.5	77.7	85.8	101	110	127	142	151	164	177	189	210	223	250	264	286	315	347	368	422	465
	70	39.2	43.3	46.3	50.0	53.3	55.0	57.4	61.0	70.0	88.4	97.6	115	126	145	162	171	186	202	216	240	254	285	301	327	360	396	421	482	531
	80	44.0	48.7	52.1	56.2	60.0	61.9	64.5	68.5	78.6	99.1	109	129	141	162	181	191	209	227	242	269	285	320	338	367	404	445	472	541	596
	90	50.0	54.2	57.8	62.4	66.7	68.9	71.5	76.0	87.2	109	121	143	156	179	200	211	231	251	268	298	316	354	374	406	447	492	522	598	660
	100	53.9	59.6	63.7	68.7	73.5	77.3	78.6	83.5	95.8	120	133	156	171	196	221	234	255	277	296	329	349	392	413	449	494	544	578	662	729
Vacuum Level In. Hg.	5	4.92	5.40	5.81	6.29	6.76	6.82	7.29	7.67	9.08	11.3	12.4	14.8	17.1	20.0	22.5	23.9	26.0	28.3	30.2	33.2	35.9	40.1	41.8	45.3	49.0	53.9	57.9	65.3	70.9
	10	6.18	6.78	7.29	7.85	8.31	8.50	9.08	9.58	11.1	13.9	15.4	18.2	21.2	24.4	27.2	29.9	32.5	35.3	37.7	41.5	44.8	50.0	52.1	56.6	61.2	67.2	72.2	81.4	88.4
	15 (Choked Flow)	6.50	7.17	7.63	8.22	8.66	8.87	9.46	10.0	11.6	14.4	15.9	18.6	22.1	25.5	28.4	31.2	33.9	36.8	39.4	43.3	46.7	52.1	54.4	59.0	63.8	70.1	75.3	84.9	92.2
	20 (Choked Flow)	6.50	7.17	7.63	8.22	8.66	8.87	9.46	10.0	11.6	14.4	15.9	18.6	22.1	25.5	28.4	31.2	33.9	36.8	39.4	43.3	46.7	52.1	54.4	59.0	63.8	70.1	75.3	84.9	92.2
	30 (Choked Flow)	6.50	7.17	7.63	8.22	8.66	8.87	9.46	10.0	11.6	14.4	15.9	18.6	22.1	25.5	28.4	31.2	33.9	36.8	39.4	43.3	46.7	52.1	54.4	59.0	63.8	70.1	75.3	84.9	92.2

Standard Conditions 70°F, 14.7 psia

SCFH – Standard Cu. Ft. Per Hour
SLPM – Standard Liters Per Minute

Above data obtained with Type B restrictor. Flow rates for other metal restrictors are essentially the same as for Type B. Above data supercedes previous publications.

O'Keefe Controls Co.
P.O. BOX Q • TRUMBULL, CONNECTICUT 06611 • CT PHONE (203) 261-6711 • TOLL FREE PHONE (800) 533-3285 • FAX (203) 261-8331

Sapphire Orifice Air Flow – SLPM

	Orifice Diameter Inches	0.0012	0.0016	0.0020	0.0024	0.0028	0.0031	0.0035	0.0039	0.0043	0.0047	0.0051	0.0055	0.0059	0.0063	0.0067	0.0071	0.0079	0.0087	0.0094	0.0102	0.0110	0.0118	0.0126	0.0134	0.0142	0.0157	0.0173	0.0189	0.0205	0.0213	0.0228	0.0252
	Size Number	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	24	26	28	30	32	34	36	40	44	48	52	54	58	64
	C_v	0.000030	0.000053	0.000090	0.00012	0.00017	0.00022	0.00028	0.00035	0.00042	0.00050	0.00061	0.00071	0.00084	0.00094	0.0011	0.0012	0.0015	0.0018	0.0021	0.0024	0.0028	0.0032	0.0036	0.0040	0.0046	0.0057	0.0067	0.0080	0.0091	0.010	0.011	0.013
Supply Pressure – psig	1	0.003	0.005	0.010	0.014	0.020	0.025	0.034	0.040	0.050	0.058	0.068	0.080	0.095	0.106	0.120	0.139	0.161	0.194	0.259	0.275	0.300	0.340	0.393	0.446	0.499	0.677	0.822	0.965	1.10	1.12	1.38	1.69
	5	0.009	0.013	0.027	0.036	0.047	0.059	0.076	0.093	0.108	0.136	0.159	0.192	0.223	0.256	0.273	0.313	0.350	0.430	0.584	0.623	0.695	0.800	0.933	1.06	1.20	1.51	1.81	2.16	2.50	2.57	3.26	4.06
	10	0.010	0.016	0.036	0.049	0.065	0.082	0.107	0.132	0.164	0.193	0.228	0.264	0.308	0.357	0.382	0.430	0.480	0.590	0.830	0.868	0.968	1.09	1.27	1.45	1.63	2.01	2.43	2.90	3.32	3.45	4.43	5.58
	15	0.014	0.021	0.046	0.062	0.082	0.104	0.134	0.166	0.205	0.240	0.285	0.329	0.386	0.443	0.482	0.535	0.613	0.755	1.05	1.11	1.24	1.42	1.63	1.85	2.09	2.56	3.08	3.69	4.26	4.43	5.55	7.08
	20	0.016	0.025	0.055	0.074	0.099	0.125	0.159	0.197	0.243	0.284	0.337	0.390	0.457	0.525	0.569	0.635	0.730	0.910	1.25	1.32	1.48	1.70	1.95	2.20	2.48	3.04	3.64	4.36	5.06	5.31	6.55	8.33
	25	0.019	0.030	0.063	0.087	0.115	0.144	0.184	0.229	0.280	0.327	0.389	0.450	0.526	0.605	0.654	0.733	0.843	1.05	1.44	1.52	1.70	1.95	2.24	2.52	2.84	3.50	4.19	5.03	5.81	6.11	7.53	9.55
	30	0.022	0.034	0.072	0.098	0.132	0.164	0.208	0.260	0.317	0.370	0.440	0.511	0.595	0.685	0.710	0.838	0.958	1.19	1.63	1.69	1.91	2.19	2.52	2.84	3.19	3.96	4.75	5.69	6.57	6.90	8.48	10.7
	40	0.027	0.043	0.089	0.122	0.163	0.203	0.257	0.321	0.390	0.456	0.543	0.632	0.734	0.845	0.880	1.04	1.18	1.47	2.02	2.11	2.35	2.67	3.07	3.46	3.90	4.89	5.86	7.02	8.10	8.50	10.4	13.1
	50	0.032	0.052	0.106	0.147	0.195	0.241	0.306	0.383	0.463	0.542	0.652	0.753	0.872	1.00	1.05	1.24	1.41	1.75	2.39	2.50	2.78	3.16	3.63	4.08	4.59	5.83	6.96	8.35	9.63	10.1	12.3	15.5
	60	0.037	0.061	0.123	0.171	0.227	0.280	0.356	0.445	0.536	0.630	0.751	0.875	1.01	1.16	1.23	1.45	1.64	2.03	2.77	2.89	3.20	3.63	4.17	4.69	5.29	6.77	8.10	9.69	11.1	11.7	14.2	17.9
	70	0.042	0.070	0.141	0.195	0.259	0.318	0.403	0.507	0.609	0.717	0.855	0.996	1.15	1.32	1.40	1.66	1.87	2.31	3.14	3.28	3.62	4.12	4.72	5.31	5.99	7.71	9.23	11.0	12.7	13.3	16.0	20.2
	80	0.047	0.080	0.158	0.200	0.292	0.357	0.453	0.569	0.683	0.804	0.959	1.12	1.28	1.48	1.57	1.86	2.09	2.59	3.51	3.66	4.04	4.68	5.28	5.93	6.69	8.65	10.4	12.3	14.3	14.8	17.9	22.6
	90	0.053	0.089	0.175	0.244	0.324	0.396	0.502	0.632	0.757	0.891	1.06	1.24	1.42	1.64	1.75	2.06	2.32	2.87	3.89	4.05	4.47	5.07	5.83	6.56	7.41	9.60	11.5	13.7	15.7	16.4	19.7	24.9
	100	0.058	0.098	0.193	0.269	0.356	0.435	0.551	0.692	0.830	0.978	1.17	1.36	1.56	1.80	1.92	2.27	2.55	3.15	4.26	4.44	4.89	5.57	6.38	7.18	8.12	10.6	12.6	15.0	17.2	18.0	21.6	27.3
Vacuum Level In. Hg.	5	0.003	0.006	0.014	0.020	0.028	0.036	0.047	0.057	0.073	0.085	0.100	0.116	0.137	0.156	0.169	0.199	0.229	0.277	0.377	0.401	0.451	0.510	0.591	0.673	0.764	0.982	1.16	1.38	1.61	1.64	2.13	2.61
	10	0.004	0.008	0.018	0.027	0.036	0.046	0.061	0.073	0.093	0.109	0.128	0.149	0.175	0.200	0.217	0.253	0.292	0.352	0.482	0.503	0.556	0.638	0.734	0.833	0.955	1.26	1.51	1.80	2.06	2.11	2.55	3.19
	15 (Choked Flow)	0.006	0.010	0.021	0.030	0.040	0.050	0.065	0.079	0.100	0.117	0.138	0.159	0.188	0.214	0.235	0.269	0.320	0.390	0.525	0.554	0.626	0.711	0.818	0.921	1.07	1.39	1.65	1.99	2.31	2.39	2.77	3.48
	20 (Choked Flow)	0.006	0.010	0.021	0.030	0.040	0.050	0.065	0.079	0.100	0.117	0.138	0.159	0.188	0.214	0.235	0.269	0.320	0.390	0.525	0.554	0.626	0.711	0.818	0.921	1.07	1.39	1.65	1.99	2.31	2.39	2.77	3.48
	30 (Choked Flow)	0.006	0.010	0.021	0.030	0.040	0.050	0.065	0.079	0.100	0.117	0.138	0.159	0.188	0.214	0.235	0.269	0.320	0.390	0.525	0.554	0.626	0.711	0.818	0.921	1.07	1.39	1.65	1.99	2.31	2.39	2.77	3.48

Sapphire Orifice Air Flow – SCFH

	Orifice Diameter Inches	0.0012	0.0016	0.0020	0.0024	0.0028	0.0031	0.0035	0.0039	0.0043	0.0047	0.0051	0.0055	0.0059	0.0063	0.0067	0.0071	0.0079	0.0087	0.0094	0.0102	0.0110	0.0118	0.0126	0.0134	0.0142	0.0157	0.0173	0.0189	0.0205	0.0213	0.0228	0.0252
	Size Number	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22	24	26	28	30	32	34	36	40	44	48	52	54	58	64
	C_v	0.000030	0.000053	0.000090	0.00012	0.00017	0.00022	0.00028	0.00035	0.00042	0.00050	0.00061	0.00071	0.00084	0.00094	0.0011	0.0012	0.0015	0.0018	0.0021	0.0024	0.0028	0.0032	0.0036	0.0040	0.0046	0.0057	0.0067	0.0080	0.0091	0.010	0.011	0.013
Supply Pressure – psig	1	0.007	0.011	0.021	0.030	0.042	0.053	0.072	0.085	0.106	0.123	0.144	0.169	0.201	0.225	0.254	0.294	0.341	0.411	0.549	0.583	0.636	0.720	0.833	0.945	1.06	1.43	1.74	2.04	2.33	2.37	2.92	3.58
	5	0.019	0.027	0.056	0.075	0.100	0.124	0.161	0.197	0.228	0.288	0.337	0.407	0.471	0.542	0.577	0.663	0.740	0.911	1.24	1.32	1.47	1.70	1.98	2.25	2.53	3.20	3.83	4.58	5.30	5.44	6.90	8.60
	10	0.021	0.034	0.076	0.104	0.138	0.174	0.227	0.280	0.347	0.409	0.483	0.559	0.653	0.756	0.809	0.911	1.02	1.25	1.76	1.84	2.05	2.31	2.69	3.07	3.45	4.26	5.15	6.14	7.03	7.31	9.39	11.8
	15	0.030	0.044	0.097	0.131	0.174	0.220	0.284	0.352	0.434	0.508	0.604	0.697	0.818	0.939	1.02	1.13	1.30	1.60	2.22	2.35	2.63	3.01	3.45	3.92	4.43	5.42	6.53	7.82	9.03	9.39	11.8	15.0
	20	0.034	0.053	0.117	0.157	0.210	0.265	0.337	0.417	0.515	0.602	0.714	0.826	0.968	1.11	1.21	1.35	1.55	1.93	2.65	2.80	3.14	3.60	4.13	4.66	5.25	6.44	7.71	9.24	10.7	11.3	13.9	17.6
	25	0.040	0.064	0.133	0.184	0.244	0.305	0.390	0.485	0.593	0.693	0.824	0.953	1.11	1.28	1.39	1.55	1.79	2.22	3.05	3.22	3.60	4.13	4.75	5.34	6.02	7.42	8.88	10.7	12.3	12.9	16.0	20.2
	30	0.046	0.072	0.152	0.208	0.280	0.347	0.441	0.551	0.672	0.784	0.932	1.08	1.26	1.45	1.50	1.78	2.03	2.52	3.45	3.58	4.05	4.64	5.34	6.02	6.76	8.39	10.1	12.1	13.9	14.6	18.0	22.7
	40	0.057	0.091	0.189	0.258	0.345	0.430	0.544	0.680	0.826	0.966	1.15	1.34	1.56	1.79	1.86	2.20	2.50	3.11	4.28	4.47	4.98	5.66	6.50	7.33	8.26	10.4	12.4	14.9	17.2	18.0	22.0	27.8
	50	0.068	0.110	0.225	0.311	0.413	0.511	0.648	0.811	0.981	1.15	1.38	1.60	1.85	2.13	2.22	2.63	2.99	3.71	5.06	5.30	5.89	6.69	7.69	8.64	9.72	12.4	14.7	17.7	20.4	21.4	26.1	32.8
	60	0.079	0.129	0.261	0.362	0.481	0.593	0.754	0.943	1.14	1.33	1.59	1.85	2.14	2.46	2.61	3.07	3.47	4.30	5.87	6.12	6.78	7.69	8.83	9.94	11.2	14.3	17.2	20.5	23.5	24.8	30.1	37.9
	70	0.089	0.149	0.299	0.413	0.549	0.674	0.854	1.07	1.29	1.52	1.81	2.11	2.43	2.80	2.97	3.52	3.96	4.89	6.65	6.95	7.67	8.73	10.0	11.3	12.7	16.3	19.6	23.3	26.9	28.2	33.9	42.8
	80	0.100	0.168	0.335	0.424	0.619	0.756	0.960	1.21	1.45	1.70	2.03	2.37	2.72	3.13	3.33	3.94	4.43	5.49	7.44	7.75	8.56	9.75	11.2	12.6	14.2	18.3	22.0	26.1	30.3	31.4	37.9	47.9
	90	0.111	0.188	0.371	0.517	0.686	0.839	1.06	1.34	1.60	1.89	2.25	2.62	3.01	3.47	3.71	4.36	4.92	6.08	8.24	8.58	9.47	10.7	12.4	13.9	15.7	20.3	24.4	29.0	33.3	34.7	41.7	52.8
	100	0.122	0.208	0.409	0.570	0.754	0.922	1.17	1.47	1.76	2.07	2.47	2.88	3.30	3.81	4.07	4.81	5.40	6.67	9.03	9.41	10.4	11.8	13.5	15.2	17.2	22.5	26.7	31.8	36.4	38.1	45.8	57.8
Vacuum Level In. Hg.	5	0.007	0.013	0.029	0.043	0.059	0.076	0.100	0.121	0.154	0.180	0.212	0.246	0.290	0.331	0.358	0.422	0.485	0.587	0.799	0.850	0.956	1.08	1.25	1.43	1.62	2.08	2.46	2.92	3.41	3.47	4.51	5.53
	10	0.009	0.018	0.039	0.057	0.076	0.098	0.128	0.155	0.197	0.231	0.271	0.316	0.371	0.424	0.460	0.536	0.619	0.746	1.02	1.07	1.18	1.35	1.56	1.76	2.02	2.67	3.19	3.81	4.36	4.47	5.40	6.76
	15 (Choked Flow)	0.012	0.020	0.045	0.063	0.085	0.107	0.138	0.168	0.212	0.248	0.292	0.337	0.398	0.453	0.498	0.570	0.678	0.826	1.11	1.17	1.33	1.51	1.73	1.95	2.26	2.95	3.50	4.22	4.89	5.06	5.87	7.37
	20 (Choked Flow)	0.012	0.020	0.045	0.063	0.085	0.107	0.138	0.168	0.212	0.248	0.292	0.337	0.398	0.453	0.498	0.570	0.678	0.826	1.11	1.17	1.33	1.51	1.73	1.95	2.26	2.95	3.50	4.22	4.89	5.06	5.87	7.37
	30 (Choked Flow)	0.012	0.020	0.045	0.063	0.085	0.107	0.138	0.168	0.212	0.248	0.292	0.337	0.398	0.453	0.498	0.570	0.678	0.826	1.11	1.17	1.33	1.51	1.73	1.95	2.26	2.95	3.50	4.22	4.89	5.06	5.87	7.37

Standard Conditions 70°F, 14.7 psia

SCFH – Standard Cu. Ft. Per Hour
SLPM – Standard Liters Per Minute

Above data obtained with Type S restrictors. Flow rates for other sapphire types are essentially the same as for Type S. Above data supercedes previous publications.

O'Keefe Controls Co.
P.O. BOX Q • TRUMBULL, CONNECTICUT 06611 • CT PHONE (203) 261-6711 • TOLL FREE PHONE (800) 533-3285 • FAX (203) 261-8331

Metal Orifice Water Flow – Gallons/minute

Orifice Diameter Inches	0.004	0.005	0.006	0.007	0.008	0.009	0.010	0.011	0.012	0.013	0.014	0.015	0.016	0.017	0.018	0.019	0.020	0.021	0.022	0.023	0.024	0.025	0.026	0.027	0.028	0.029	0.031	0.032	0.033
Size Number	**4**	**5**	**6**	**7**	**8**	**9**	**10**	**11**	**12**	**13**	**14**	**15**	**16**	**17**	**18**	**19**	**20**	**21**	**22**	**23**	**24**	**25**	**26**	**27**	**28**	**29**	**31**	**32**	**33**
C_v	0.00035	0.0006	0.0009	0.0012	0.0015	0.0019	0.0025	0.0028	0.0034	0.0038	0.0043	0.0050	0.0055	0.0067	0.0073	0.0080	0.009	0.010	0.011	0.012	0.013	0.014	0.016	0.017	0.018	0.019	0.022	0.024	0.025
Supply Pressure – psig																													
1	0.00035	0.0006	0.0009	0.0012	0.0015	0.0019	0.0025	0.0028	0.0034	0.0038	0.0043	0.0050	0.0055	0.0067	0.0073	0.0080	0.009	0.010	0.011	0.012	0.013	0.014	0.016	0.017	0.018	0.019	0.022	0.024	0.025
2	0.00049	0.0009	0.0012	0.0017	0.0021	0.0027	0.0035	0.0040	0.0048	0.0054	0.0061	0.0071	0.0078	0.0095	0.0103	0.0113	0.012	0.014	0.016	0.017	0.018	0.020	0.023	0.024	0.025	0.027	0.031	0.034	0.035
3	0.00061	0.0011	0.0015	0.0021	0.0026	0.0033	0.0043	0.0048	0.0059	0.0066	0.0074	0.0087	0.0095	0.0116	0.0126	0.0139	0.015	0.017	0.019	0.021	0.023	0.024	0.028	0.029	0.031	0.033	0.038	0.042	0.043
4	0.00070	0.0012	0.0017	0.0024	0.0030	0.0038	0.0050	0.0056	0.0068	0.0076	0.0086	0.0100	0.0110	0.0134	0.0146	0.0160	0.018	0.019	0.022	0.024	0.026	0.028	0.032	0.034	0.036	0.038	0.044	0.048	0.050
5	0.00078	0.0014	0.0019	0.0027	0.0034	0.0042	0.0056	0.0063	0.0076	0.0085	0.0096	0.0112	0.0123	0.0150	0.0163	0.0179	0.020	0.021	0.025	0.027	0.029	0.031	0.036	0.038	0.040	0.042	0.049	0.054	0.056
6	0.00086	0.0015	0.0021	0.0029	0.0037	0.0047	0.0061	0.0069	0.0083	0.0093	0.0105	0.0122	0.0135	0.0164	0.0179	0.0196	0.022	0.024	0.027	0.029	0.032	0.034	0.039	0.042	0.044	0.047	0.054	0.059	0.061
7	0.00093	0.0016	0.0023	0.0032	0.0040	0.0050	0.0066	0.0074	0.0090	0.0101	0.0114	0.0132	0.0146	0.0177	0.0193	0.0212	0.023	0.025	0.029	0.032	0.034	0.037	0.042	0.045	0.048	0.050	0.058	0.063	0.066
8	0.00099	0.0017	0.0024	0.0034	0.0042	0.0054	0.0071	0.0079	0.0096	0.0107	0.0122	0.0141	0.0156	0.0190	0.0206	0.0226	0.025	0.027	0.031	0.034	0.037	0.040	0.045	0.048	0.051	0.054	0.062	0.068	0.071
9	0.00105	0.0018	0.0026	0.0036	0.0045	0.0057	0.0075	0.0084	0.0102	0.0114	0.0129	0.0150	0.0165	0.0201	0.0219	0.0240	0.026	0.029	0.033	0.036	0.039	0.042	0.048	0.051	0.054	0.057	0.066	0.072	0.075
10	0.00111	0.0019	0.0027	0.0038	0.0047	0.0060	0.0079	0.0089	0.0108	0.0120	0.0136	0.0158	0.0174	0.0212	0.0231	0.0253	0.028	0.030	0.035	0.038	0.041	0.044	0.051	0.054	0.057	0.060	0.070	0.076	0.079
15	0.00136	0.0024	0.0033	0.0046	0.0058	0.0074	0.0097	0.0108	0.0132	0.0147	0.0167	0.0194	0.0213	0.0259	0.0283	0.0310	0.034	0.037	0.043	0.046	0.050	0.054	0.062	0.066	0.070	0.074	0.085	0.093	0.097
20	0.00157	0.0027	0.0038	0.0054	0.0067	0.0085	0.0112	0.0125	0.0152	0.0170	0.0192	0.0224	0.0246	0.0300	0.0326	0.0358	0.039	0.043	0.049	0.054	0.058	0.063	0.072	0.076	0.080	0.085	0.098	0.107	0.112
30	0.00192	0.0033	0.0047	0.0066	0.0082	0.0104	0.0137	0.0153	0.0186	0.0208	0.0236	0.0274	0.0301	0.0367	0.0400	0.0438	0.048	0.053	0.060	0.066	0.071	0.077	0.088	0.093	0.099	0.104	0.120	0.131	0.137
40	0.00221	0.0039	0.0054	0.0076	0.0095	0.0120	0.0158	0.0177	0.0215	0.0240	0.0272	0.0316	0.0348	0.0424	0.0462	0.0506	0.056	0.061	0.070	0.076	0.082	0.089	0.101	0.108	0.114	0.120	0.139	0.152	0.158
50	0.00247	0.0043	0.0061	0.0085	0.0106	0.0134	0.0177	0.0198	0.0240	0.0269	0.0304	0.0354	0.0389	0.0474	0.0516	0.0566	0.062	0.068	0.078	0.085	0.092	0.099	0.113	0.120	0.127	0.134	0.156	0.170	0.177
60	0.00271	0.0047	0.0067	0.0093	0.0116	0.0147	0.0194	0.0217	0.0263	0.0294	0.0333	0.0387	0.0426	0.0519	0.0565	0.0620	0.068	0.074	0.085	0.093	0.101	0.108	0.124	0.132	0.139	0.147	0.170	0.186	0.194
70	0.00293	0.0051	0.0072	0.0100	0.0125	0.0159	0.0209	0.0234	0.0284	0.0318	0.0360	0.0418	0.0460	0.0561	0.0611	0.0669	0.074	0.080	0.092	0.100	0.109	0.117	0.134	0.142	0.151	0.159	0.184	0.201	0.209
80	0.00313	0.0055	0.0077	0.0107	0.0134	0.0170	0.0224	0.0250	0.0304	0.0340	0.0385	0.0447	0.0492	0.0599	0.0653	0.0716	0.079	0.086	0.098	0.107	0.116	0.125	0.143	0.152	0.161	0.170	0.197	0.215	0.224
90	0.00332	0.0058	0.0082	0.0114	0.0142	0.0180	0.0237	0.0266	0.0323	0.0360	0.0408	0.0474	0.0522	0.0636	0.0693	0.0759	0.083	0.091	0.104	0.114	0.123	0.133	0.152	0.161	0.171	0.180	0.209	0.228	0.237
100	0.00350	0.0061	0.0086	0.0120	0.0150	0.0190	0.0250	0.0280	0.0340	0.0380	0.0430	0.0500	0.0550	0.0670	0.0730	0.0800	0.088	0.096	0.110	0.120	0.130	0.140	0.160	0.170	0.180	0.190	0.220	0.240	0.250

Orifice Diameter Inches	0.035	0.037	0.038	0.039	0.04	0.041	0.042	0.043	0.047	0.052	0.055	0.06	0.063	0.067	0.07	0.073	0.076	0.079	0.081	0.086	0.089	0.094	0.096	0.1	0.104	0.109	0.113	0.12	0.125
Size Number	**35**	**37**	**38**	**39**	**40**	**41**	**42**	**43**	**47**	**52**	**55**	**60**	**63**	**67**	**70**	**73**	**76**	**79**	**81**	**86**	**89**	**94**	**96**	**100**	**104**	**109**	**113**	**120**	**125**
C_v	0.028	0.031	0.032	0.033	0.036	0.038	0.039	0.041	0.048	0.059	0.068	0.081	0.088	0.100	0.110	0.120	0.130	0.140	0.150	0.170	0.180	0.200	0.210	0.230	0.250	0.270	0.310	0.340	0.370
Supply Pressure – psig																													
1	0.028	0.031	0.032	0.033	0.036	0.038	0.039	0.041	0.048	0.059	0.068	0.081	0.088	0.100	0.110	0.120	0.130	0.140	0.150	0.170	0.180	0.200	0.210	0.230	0.250	0.270	0.310	0.340	0.370
2	0.040	0.044	0.045	0.047	0.051	0.054	0.055	0.058	0.068	0.083	0.096	0.115	0.124	0.141	0.156	0.170	0.184	0.198	0.212	0.240	0.255	0.283	0.297	0.325	0.354	0.382	0.438	0.481	0.523
3	0.048	0.054	0.055	0.057	0.062	0.066	0.068	0.071	0.083	0.102	0.118	0.140	0.152	0.173	0.191	0.208	0.225	0.242	0.260	0.294	0.312	0.346	0.364	0.398	0.433	0.468	0.537	0.589	0.641
4	0.056	0.062	0.064	0.066	0.072	0.076	0.078	0.082	0.096	0.118	0.136	0.162	0.176	0.200	0.220	0.240	0.260	0.280	0.300	0.340	0.360	0.400	0.420	0.460	0.500	0.540	0.620	0.680	0.740
5	0.063	0.069	0.072	0.074	0.080	0.085	0.087	0.092	0.107	0.132	0.152	0.181	0.197	0.224	0.246	0.268	0.291	0.313	0.335	0.380	0.402	0.447	0.470	0.514	0.559	0.604	0.693	0.760	0.827
6	0.069	0.076	0.078	0.081	0.088	0.093	0.096	0.100	0.118	0.145	0.167	0.198	0.216	0.245	0.269	0.294	0.318	0.343	0.367	0.416	0.441	0.490	0.514	0.563	0.612	0.661	0.759	0.833	0.906
7	0.074	0.082	0.085	0.087	0.095	0.101	0.103	0.108	0.127	0.156	0.180	0.214	0.233	0.265	0.291	0.317	0.344	0.370	0.397	0.450	0.476	0.529	0.556	0.609	0.661	0.714	0.820	0.900	0.979
8	0.079	0.088	0.091	0.093	0.102	0.107	0.110	0.116	0.136	0.167	0.192	0.229	0.249	0.283	0.311	0.339	0.368	0.396	0.424	0.481	0.509	0.566	0.594	0.651	0.707	0.764	0.877	0.962	1.047
9	0.084	0.093	0.096	0.099	0.108	0.114	0.117	0.123	0.144	0.177	0.204	0.243	0.264	0.300	0.330	0.360	0.390	0.420	0.450	0.510	0.540	0.600	0.630	0.690	0.750	0.810	0.930	1.020	1.110
10	0.089	0.098	0.101	0.104	0.114	0.120	0.123	0.130	0.152	0.187	0.215	0.256	0.278	0.316	0.348	0.379	0.411	0.443	0.474	0.538	0.569	0.632	0.664	0.727	0.791	0.854	0.980	1.075	1.170
15	0.108	0.120	0.124	0.128	0.139	0.147	0.151	0.159	0.186	0.229	0.263	0.314	0.341	0.387	0.426	0.465	0.503	0.542	0.581	0.658	0.697	0.775	0.813	0.891	0.968	1.046	1.201	1.317	1.433
20	0.125	0.139	0.143	0.148	0.161	0.170	0.174	0.183	0.215	0.264	0.304	0.362	0.394	0.447	0.492	0.537	0.581	0.626	0.671	0.760	0.805	0.894	0.939	1.029	1.118	1.207	1.386	1.521	1.655
30	0.153	0.170	0.175	0.181	0.197	0.208	0.214	0.225	0.263	0.323	0.372	0.444	0.482	0.548	0.602	0.657	0.712	0.767	0.822	0.931	0.986	1.095	1.150	1.260	1.369	1.479	1.698	1.862	2.027
40	0.177	0.196	0.202	0.209	0.228	0.240	0.247	0.259	0.304	0.373	0.430	0.512	0.557	0.632	0.696	0.759	0.822	0.885	0.949	1.075	1.138	1.265	1.328	1.455	1.581	1.708	1.961	2.150	2.340
50	0.198	0.219	0.226	0.233	0.255	0.269	0.276	0.290	0.339	0.417	0.481	0.573	0.622	0.707	0.778	0.849	0.919	0.990	1.061	1.202	1.273	1.414	1.485	1.626	1.768	1.909	2.192	2.404	2.616
60	0.217	0.240	0.248	0.256	0.279	0.294	0.302	0.318	0.372	0.457	0.527	0.627	0.682	0.775	0.852	0.930	1.007	1.084	1.162	1.317	1.394	1.549	1.627	1.782	1.936	2.091	2.401	2.634	2.866
70	0.234	0.259	0.268	0.276	0.301	0.318	0.326	0.343	0.402	0.494	0.569	0.678	0.736	0.837	0.920	1.004	1.088	1.171	1.255	1.422	1.506	1.673	1.757	1.924	2.092	2.259	2.594	2.845	3.096
80	0.250	0.277	0.286	0.295	0.322	0.340	0.349	0.367	0.429	0.528	0.608	0.724	0.787	0.894	0.984	1.073	1.163	1.252	1.342	1.521	1.610	1.789	1.878	2.057	2.236	2.415	2.773	3.041	3.309
90	0.266	0.294	0.304	0.313	0.342	0.360	0.370	0.389	0.455	0.560	0.645	0.768	0.835	0.949	1.044	1.138	1.233	1.328	1.423	1.613	1.708	1.897	1.992	2.182	2.372	2.561	2.941	3.226	3.510
100	0.280	0.310	0.320	0.330	0.360	0.380	0.390	0.410	0.480	0.590	0.680	0.810	0.880	1.000	1.100	1.200	1.300	1.400	1.500	1.700	1.800	2.000	2.100	2.300	2.500	2.700	3.100	3.400	3.700

Above chart data calculated based on the C_V for each orifice. Flow = $C_V \sqrt{\Delta P}$. ΔP = differential pressure in psid. It is assumed that the region on either side of the orifice is fully flooded with no air pockets.

Metal Orifice Water Flow – Liters/minute

Orifice Diameter Inches		0.005	0.006	0.007	0.008	0.009	0.010	0.011	0.012	0.013	0.014	0.015	0.016	0.017	0.018	0.019	0.02	0.021	0.022	0.023	0.024	0.025	0.026	0.027	0.028	0.029	0.031	0.032	0.033
Size Number		4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	31	32	33
C_v		0.00035	0.0006	0.0009	0.0012	0.0015	0.0019	0.0025	0.0028	0.0034	0.0038	0.0043	0.0050	0.0055	0.0067	0.0073	0.0080	0.009	0.010	0.011	0.012	0.013	0.014	0.016	0.017	0.018	0.019	0.022	0.024	0.025
Supply Pressure – psig	1	0.0013	0.0023	0.0033	0.0045	0.0057	0.0072	0.0095	0.0106	0.0129	0.0144	0.0163	0.0189	0.0208	0.0254	0.0276	0.0303	0.033	0.036	0.042	0.045	0.049	0.053	0.061	0.064	0.068	0.072	0.083	0.091	0.095
	2	0.0019	0.0033	0.0046	0.0064	0.0080	0.0102	0.0134	0.0150	0.0182	0.0203	0.0230	0.0268	0.0294	0.0359	0.0391	0.0428	0.047	0.051	0.059	0.064	0.070	0.075	0.086	0.091	0.096	0.102	0.118	0.128	0.134
	3	0.0023	0.0040	0.0056	0.0079	0.0098	0.0125	0.0164	0.0184	0.0223	0.0249	0.0282	0.0328	0.0361	0.0439	0.0479	0.0525	0.058	0.063	0.072	0.079	0.085	0.092	0.105	0.111	0.118	0.125	0.144	0.157	0.164
	4	0.0026	0.0046	0.0065	0.0091	0.0114	0.0144	0.0189	0.0212	0.0257	0.0288	0.0326	0.0379	0.0416	0.0507	0.0553	0.0606	0.067	0.073	0.083	0.091	0.098	0.106	0.121	0.129	0.136	0.144	0.167	0.182	0.189
	5	0.0030	0.0052	0.0073	0.0102	0.0127	0.0161	0.0212	0.0237	0.0288	0.0322	0.0364	0.0423	0.0466	0.0567	0.0618	0.0677	0.074	0.081	0.093	0.102	0.110	0.119	0.135	0.144	0.152	0.161	0.186	0.203	0.212
	6	0.0032	0.0057	0.0080	0.0111	0.0139	0.0176	0.0232	0.0260	0.0315	0.0352	0.0399	0.0464	0.0510	0.0621	0.0677	0.0742	0.082	0.089	0.102	0.111	0.121	0.130	0.148	0.158	0.167	0.176	0.204	0.223	0.232
	7	0.0035	0.0061	0.0086	0.0120	0.0150	0.0190	0.0250	0.0280	0.0341	0.0381	0.0431	0.0501	0.0551	0.0671	0.0731	0.0801	0.088	0.096	0.110	0.120	0.130	0.140	0.160	0.170	0.180	0.190	0.220	0.240	0.250
	8	0.0037	0.0065	0.0092	0.0128	0.0161	0.0203	0.0268	0.0300	0.0364	0.0407	0.0460	0.0535	0.0589	0.0717	0.0782	0.0857	0.094	0.103	0.118	0.128	0.139	0.150	0.171	0.182	0.193	0.203	0.236	0.257	0.268
	9	0.0040	0.0069	0.0098	0.0136	0.0170	0.0216	0.0284	0.0318	0.0386	0.0432	0.0488	0.0568	0.0625	0.0761	0.0829	0.0908	0.100	0.109	0.125	0.136	0.148	0.159	0.182	0.193	0.204	0.216	0.250	0.273	0.284
	10	0.0042	0.0073	0.0103	0.0144	0.0180	0.0227	0.0299	0.0335	0.0407	0.0455	0.0515	0.0599	0.0658	0.0802	0.0874	0.0958	0.105	0.115	0.132	0.144	0.156	0.168	0.192	0.203	0.215	0.227	0.263	0.287	0.299
	15	0.0051	0.0089	0.0126	0.0176	0.0220	0.0279	0.0367	0.0411	0.0498	0.0557	0.0630	0.0733	0.0806	0.0982	0.1070	0.1173	0.129	0.141	0.161	0.176	0.191	0.205	0.235	0.249	0.264	0.279	0.323	0.352	0.367
	20	0.0059	0.0103	0.0146	0.0203	0.0254	0.0322	0.0423	0.0474	0.0576	0.0643	0.0728	0.0846	0.0931	0.1134	0.1236	0.1354	0.149	0.163	0.186	0.203	0.220	0.237	0.271	0.288	0.305	0.322	0.372	0.406	0.423
	30	0.0073	0.0126	0.0178	0.0249	0.0311	0.0394	0.0518	0.0581	0.0705	0.0788	0.0892	0.1037	0.1140	0.1389	0.1514	0.1659	0.182	0.199	0.228	0.249	0.270	0.290	0.332	0.352	0.373	0.394	0.456	0.498	0.518
	40	0.0084	0.0146	0.0206	0.0287	0.0359	0.0455	0.0599	0.0670	0.0814	0.0910	0.1029	0.1197	0.1317	0.1604	0.1748	0.1915	0.211	0.230	0.263	0.287	0.311	0.335	0.383	0.407	0.431	0.455	0.527	0.575	0.599
	50	0.0094	0.0163	0.0230	0.0321	0.0402	0.0509	0.0669	0.0749	0.0910	0.1017	0.1151	0.1338	0.1472	0.1793	0.1954	0.2141	0.236	0.257	0.294	0.321	0.348	0.375	0.428	0.455	0.482	0.509	0.589	0.642	0.669
	60	0.0103	0.0179	0.0252	0.0352	0.0440	0.0557	0.0733	0.0821	0.0997	0.1114	0.1261	0.1466	0.1613	0.1965	0.2140	0.2346	0.258	0.281	0.323	0.352	0.381	0.411	0.469	0.498	0.528	0.557	0.645	0.704	0.733
	70	0.0111	0.0193	0.0272	0.0380	0.0475	0.0602	0.0792	0.0887	0.1077	0.1203	0.1362	0.1584	0.1742	0.2122	0.2312	0.2534	0.279	0.304	0.348	0.380	0.412	0.443	0.507	0.538	0.570	0.602	0.697	0.760	0.792
	80	0.0119	0.0207	0.0291	0.0406	0.0508	0.0643	0.0846	0.0948	0.1151	0.1287	0.1456	0.1693	0.1862	0.2268	0.2472	0.2709	0.298	0.325	0.372	0.406	0.440	0.474	0.542	0.576	0.609	0.643	0.745	0.813	0.846
	90	0.0126	0.0219	0.0309	0.0431	0.0539	0.0682	0.0898	0.1006	0.1221	0.1365	0.1544	0.1796	0.1975	0.2406	0.2622	0.2873	0.316	0.345	0.395	0.431	0.467	0.503	0.575	0.610	0.646	0.682	0.790	0.862	0.898
	100	0.0132	0.0231	0.0326	0.0454	0.0568	0.0719	0.0946	0.1060	0.1287	0.1438	0.1628	0.1893	0.2082	0.2536	0.2763	0.3028	0.333	0.363	0.416	0.454	0.492	0.530	0.606	0.644	0.681	0.719	0.833	0.908	0.946

Orifice Diameter Inches		0.035	0.037	0.038	0.039	0.04	0.041	0.042	0.043	0.047	0.052	0.055	0.06	0.063	0.067	0.07	0.073	0.076	0.079	0.081	0.086	0.089	0.094	0.096	0.1	0.104	0.109	0.113	0.12	0.125
Size Number		35	37	38	39	40	41	42	43	47	52	55	60	63	67	70	73	76	79	81	86	89	94	96	100	104	109	113	120	125
C_v		0.028	0.031	0.032	0.033	0.036	0.038	0.039	0.041	0.048	0.059	0.068	0.081	0.088	0.100	0.110	0.120	0.130	0.140	0.150	0.170	0.180	0.200	0.210	0.230	0.250	0.270	0.310	0.340	0.370
Supply Pressure – psig	1	0.106	0.117	0.121	0.125	0.136	0.144	0.148	0.155	0.182	0.223	0.257	0.307	0.333	0.379	0.416	0.454	0.492	0.530	0.568	0.644	0.681	0.757	0.795	0.871	0.946	1.022	1.173	1.287	1.401
	2	0.150	0.166	0.171	0.177	0.193	0.203	0.209	0.219	0.257	0.316	0.364	0.434	0.471	0.535	0.589	0.642	0.696	0.749	0.803	0.910	0.964	1.071	1.124	1.231	1.338	1.445	1.660	1.820	1.981
	3	0.184	0.203	0.210	0.216	0.236	0.249	0.256	0.269	0.315	0.387	0.446	0.531	0.577	0.656	0.721	0.787	0.852	0.918	0.983	1.115	1.180	1.311	1.377	1.508	1.639	1.770	2.033	2.229	2.426
	4	0.212	0.235	0.242	0.250	0.273	0.288	0.295	0.310	0.363	0.447	0.515	0.613	0.666	0.757	0.833	0.908	0.984	1.060	1.136	1.287	1.363	1.514	1.590	1.741	1.893	2.044	2.347	2.574	2.801
	5	0.237	0.262	0.271	0.279	0.305	0.322	0.330	0.347	0.406	0.499	0.576	0.686	0.745	0.846	0.931	1.016	1.100	1.185	1.270	1.439	1.524	1.693	1.778	1.947	2.116	2.285	2.624	2.878	3.132
	6	0.260	0.287	0.297	0.306	0.334	0.352	0.362	0.380	0.445	0.547	0.631	0.751	0.816	0.927	1.020	1.113	1.205	1.298	1.391	1.576	1.669	1.854	1.947	2.133	2.318	2.504	2.874	3.153	3.431
	7	0.280	0.310	0.320	0.331	0.361	0.381	0.391	0.411	0.481	0.591	0.681	0.811	0.881	1.002	1.102	1.202	1.302	1.402	1.502	1.703	1.803	2.003	2.103	2.304	2.504	2.704	3.105	3.405	3.706
	8	0.300	0.332	0.343	0.353	0.385	0.407	0.418	0.439	0.514	0.632	0.728	0.867	0.942	1.071	1.178	1.285	1.392	1.499	1.606	1.820	1.927	2.141	2.248	2.463	2.677	2.891	3.319	3.640	3.961
	9	0.318	0.352	0.363	0.375	0.409	0.432	0.443	0.466	0.545	0.670	0.772	0.920	0.999	1.136	1.249	1.363	1.476	1.590	1.703	1.931	2.044	2.271	2.385	2.612	2.839	3.066	3.520	3.861	4.202
	10	0.335	0.371	0.383	0.395	0.431	0.455	0.467	0.491	0.575	0.706	0.814	0.970	1.053	1.197	1.317	1.436	1.556	1.676	1.796	2.035	2.155	2.394	2.514	2.753	2.993	3.232	3.711	4.070	4.429
	15	0.411	0.454	0.469	0.484	0.528	0.557	0.572	0.601	0.704	0.865	0.997	1.188	1.290	1.466	1.613	1.759	1.906	2.053	2.199	2.492	2.639	2.932	3.079	3.372	3.665	3.958	4.545	4.985	5.424
	20	0.474	0.525	0.542	0.559	0.609	0.643	0.660	0.694	0.813	0.999	1.151	1.371	1.490	1.693	1.862	2.031	2.201	2.370	2.539	2.878	3.047	3.386	3.555	3.894	4.232	4.571	5.248	5.756	6.264
	30	0.581	0.643	0.663	0.684	0.746	0.788	0.809	0.850	0.995	1.223	1.410	1.679	1.825	2.073	2.281	2.488	2.695	2.903	3.110	3.525	3.732	4.147	4.354	4.769	5.183	5.598	6.427	7.049	7.671
	40	0.670	0.742	0.766	0.790	0.862	0.910	0.934	0.982	1.149	1.413	1.628	1.939	2.107	2.394	2.634	2.873	3.112	3.352	3.591	4.070	4.309	4.788	5.028	5.506	5.985	6.464	7.422	8.140	8.858
	50	0.749	0.830	0.857	0.883	0.964	1.017	1.044	1.097	1.285	1.579	1.820	2.168	2.355	2.677	2.944	3.212	3.480	3.747	4.015	4.550	4.818	5.353	5.621	6.156	6.692	7.227	8.298	9.101	9.904
	60	0.821	0.909	0.938	0.968	1.056	1.114	1.144	1.202	1.407	1.730	1.994	2.375	2.580	2.932	3.225	3.519	3.812	4.105	4.398	4.985	5.278	5.864	6.158	6.744	7.330	7.917	9.090	9.969	10.849
	70	0.887	0.982	1.013	1.045	1.140	1.203	1.235	1.299	1.520	1.869	2.154	2.565	2.787	3.167	3.484	3.801	4.117	4.434	4.751	5.384	5.701	6.334	6.651	7.284	7.918	8.551	9.818	10.768	11.718
	80	0.948	1.050	1.083	1.117	1.219	1.287	1.320	1.388	1.625	1.998	2.302	2.742	2.979	3.386	3.724	4.063	4.401	4.740	5.079	5.756	6.094	6.772	7.110	7.787	8.464	9.142	10.496	11.512	12.527
	90	1.006	1.113	1.149	1.185	1.293	1.365	1.401	1.472	1.724	2.119	2.442	2.909	3.160	3.591	3.950	4.309	4.668	5.028	5.387	6.105	6.464	7.182	7.541	8.260	8.978	9.696	11.133	12.210	13.287
	100	1.060	1.173	1.211	1.249	1.363	1.438	1.476	1.552	1.817	2.233	2.574	3.066	3.331	3.785	4.164	4.542	4.921	5.300	5.678	6.435	6.814	7.571	7.949	8.706	9.464	10.221	11.735	12.870	14.006

Above chart data calculated based on the C_V for each orifice. Flow = 3.875 $C_V \sqrt{\Delta P}$. ΔP = differential pressure in psid. It is assumed that the region on either side of the orifice is fully flooded with no air pockets.

O'Keefe Controls Co.
P.O. BOX Q • TRUMBULL, CONNECTICUT 06611 • CT PHONE (203) 261-6711 • TOLL FREE PHONE (800) 533-3285 • FAX (203) 261-8331